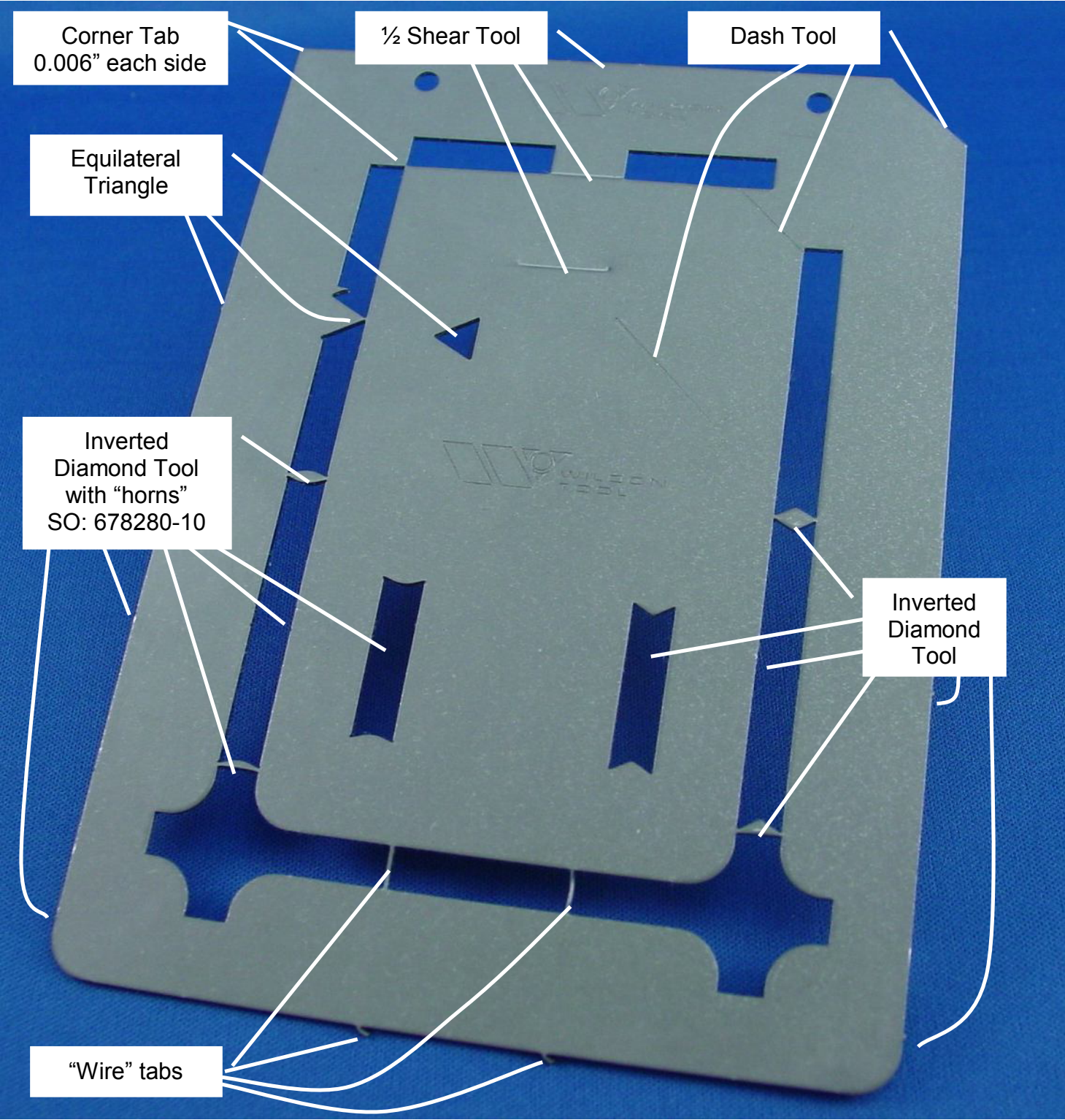




# Seven ways to create “tabs”



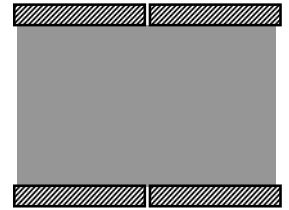
### 1. Corner Tab

Most common shaker tab. Normally created with a rectangle or square punch. Roughly 10% of the material thickness is left in both directions.



### 2. Wire Tab

Weak, unstable and does not break cleanly. Tab width is roughly 33% of the material thickness. Should be the last resort.



### 3. Equilateral Triangle

A standard shape tool. Creates triangular tabs that break cleanly. Tab width is roughly 33% of the material thickness.



### 4. Inverted Diamond Tool

A common special shape tool. Creates diamond shaped tabs that break cleanly. Tab width is roughly 33% of the material thickness.



### 5. Inverted Diamond Tool with “horns”

A special shape tool similar to the Inverted Diamond. Creates diamond shaped tabs that break slightly below the edge. Tab width is roughly 33% of the material thickness.



### 6. Half Shear tool

A forming tool that can create a relatively long tab that breaks off flush to the edge.



### 7. Dash Tool

A form-up / form-down tool that can create any length tab. Normally used on chamfered corners.

