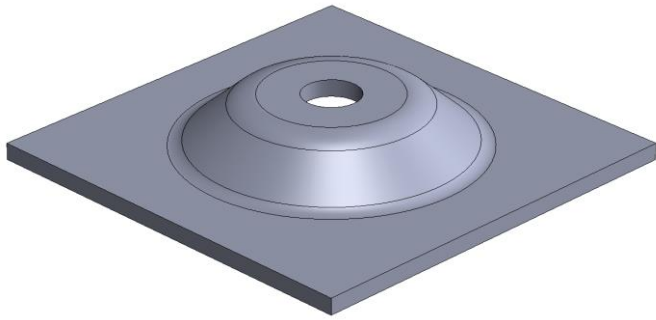


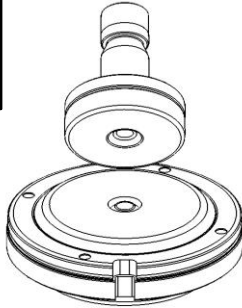
Embossing - Round / Upwards Direction



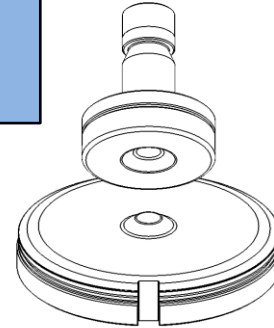
Typical applications:

- Mounting location
- Spacers and stand offs
- Architectural effects
- Depressions to captivate or hide components
- Drainage outlets
- Anti-slip tread plates

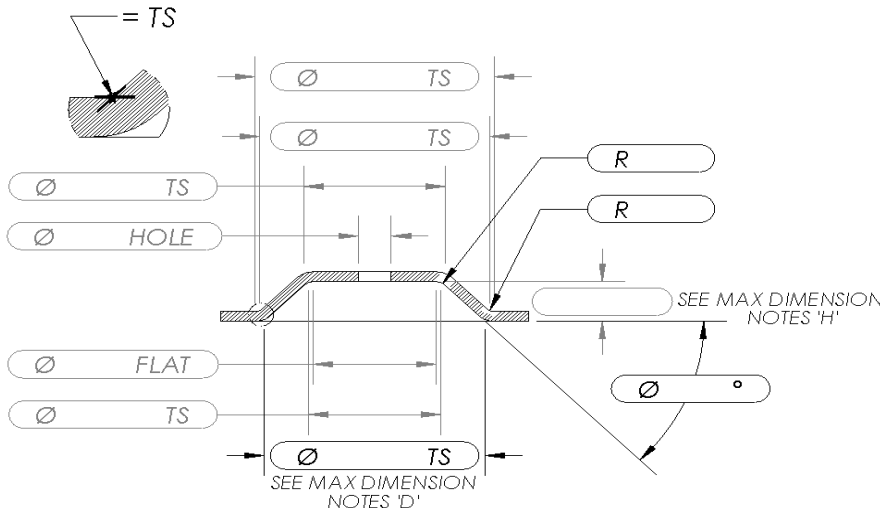
With Stripping



Without Stripping



Tooling Size	Price	Delivery	Cat N°	Tooling Size	Price	Delivery	Cat N°
Size 1	€ 526	2 Days	25176	Size 1	€ 370	2 Days	25194
Size 2	€ 941		25195	Size 2	€ 430		25143



Provide as much detail as possible - Alternatively send a CAD or drawing in any format of your choice
Unspecified dimensions will be as recommended by Wilson Tool

Company Name		
Customer Number (If Known)		
Contact Person		
<input type="checkbox"/> Quote Only <input type="checkbox"/> Order Number (Specify)		
Machine Type & Model		
Material Type		
<input type="checkbox"/> AL <input type="checkbox"/> MS <input type="checkbox"/> SS <input type="checkbox"/> Other _____		
Sheet Thickness (S)		
Lower Unit Stripping		
<input type="checkbox"/> Yes <input type="checkbox"/> No		
Other Forms Close By		
<input type="checkbox"/> Yes (Add £50 & Inc Sketch) <input type="checkbox"/> No		
OptiGlide Die Cap		
<input type="checkbox"/> Yes (Add £50) <input type="checkbox"/> No		
Punch Style:-		
<input type="checkbox"/> Classic <input type="checkbox"/> Alignment Ring Required <input type="checkbox"/> 2·4·1 <input type="checkbox"/> 2·4·1 Holder Required		
Tool ID Marking (Specify)		

Maximum Dimensions for applications exceeding these sizes please contact us for alternative solutions S = Sheet Thickness	With Stripping		Without Stripping	
	Size 1	Size 2	Size 1	Size 2
	D = Ø20	D = Ø50	D = Ø15	D = Ø40
	H = 3	H = 7.7	H = 5	
S = 1.5	S = 3			

Ordering Tips & Advice

- **With stripping** option protects tool, helps keep sheets flatter, allows the sheet safe travel over the tool and reduces marking on underside of sheet
- **Important - Advise if any specific tolerances apply to any dimensions**
- Minimum recommended bend radii = Height ÷ Sheet Thickness x 0.8
- Keeping side wall angle 45° or less helps reduce the risk of form splitting
- Adding a hole in the centre can help minimise risk of forms splitting by reducing stretching around bend radius
- Lubricate the sheet prior to forming using Xcel™ spray helps material flow more easily
- Use OptiGlide™ die cap to reduce sheet marking on the underside of the sheet
Extra £50 charge and 1 extra day delivery apply
- Hole can be punched after forming if tight tolerance required - Ask for details
- Keep a minimum 4X sheet thickness between hole & radius to stop the top of form springing upwards