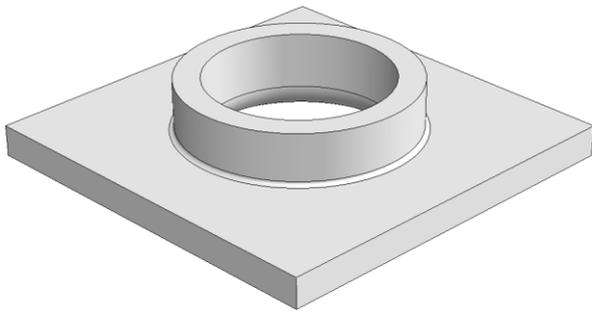


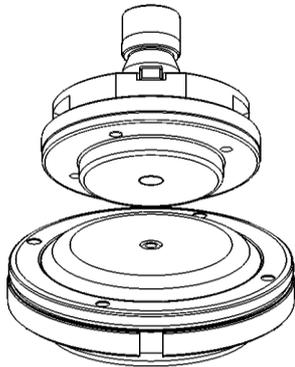
Extrusion - Round



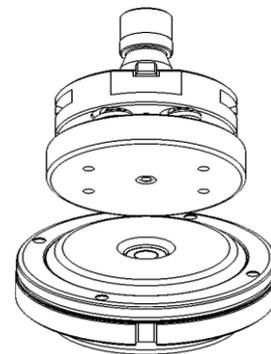
Typical Applications:-

- Alternative to separate insert fasteners when threaded
- Cable guides
- Guide for tubes and pipes
- Anti-slip plates
- Stops or locators
- Drainage or ventilation holes with safe edge

Form Up

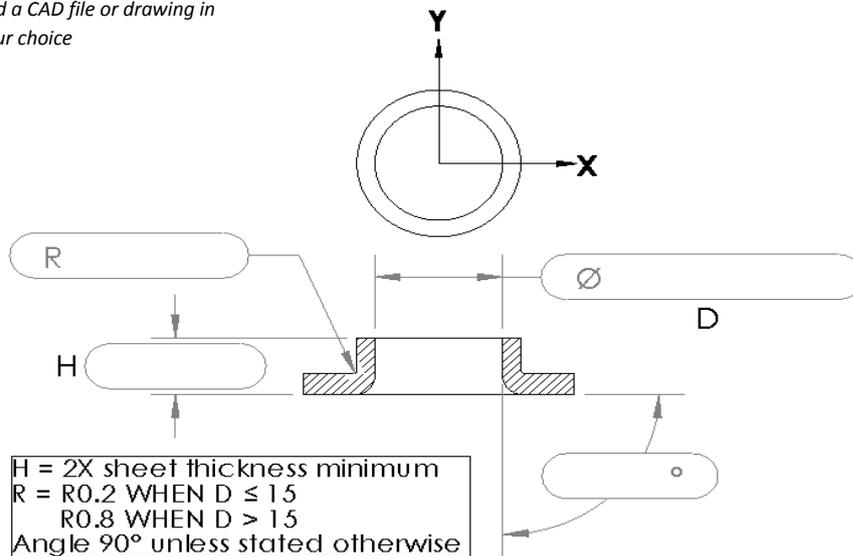


Form Down



Price	Cat N°		Delivery	Price	Cat N°	Machine Models	Delivery
€ 726	25144	Ø15 MAX	3 Days	€ 695	25707	240, 260, 200, 500 & 600	5 Days
€ 765	25438	Ø15.01 - Ø40		€ 493	26823	1000, 2000, 3000, 5000, 6000 & 7000	

Alternatively send a CAD file or drawing in any format of your choice



Company Name:-

Customer Number (If Known):-

Contact Person:-

- Quote Only
 Order Number (Specify)

Machine Type & Model:-

Material Type:-

- AL MS SS
 Other _____

Sheet Thickness (S):-

Form Direction:-
 Upwards Downwards

Other Forms Close By?

- No
 Yes (Add £50)
 X = _____
 Y = _____

OptiGlide Die Cap (Form Up Only)

- Yes (Add £50 & 1 extra Day)
 No

Tool ID Marking (Specify):-

Maximum Dimensions

for applications exceeding these sizes please contact us for alternative solutions (price & delivery indicated may vary)

S = Sheet Thickness (SS = Stainless Steel)

Form Up

Form Down

D = 40

D = 30

H = 6

H = 5

S = 3.0 (1.5 SS)

S = 3.0 (1.5 SS)

Ordering Tips & Advice:-

- **Important - Advise if any specific tolerances apply to any dimensions**
- Lubricate the sheet prior to forming using Xcel™ spray helps material flow more easily and improve stripping
- Use Optiglide™ die cap to reduce sheet marking on the underside of the sheet if upwards forming
Extra £50 charge and 1 extra day delivery apply
- Optima coated inserts improve performance by reducing friction between tool and material to reduce galling and improve processing reliability. SlipMax™ recommended for stainless steels

Cut Threads	M2.5	M3	M4	M5	M6	M8	M10
ØD	2.1	2.5	3.3	4.2	5.0	6.8	8.5
Material Thickness (Min/Max)	1.0 - 1.5	1.0 - 1.5	1.0 - 2.0	1.0 - 2.0	1.5 - 2.5	2.0 - 2.5	2.0 - 2.5
Roll Formed Threads	M2.5	M3	M4	M5	M6	M8	M10
ØD	2.3	2.8	3.7	4.65	5.55	7.4	9.3
Material Thickness (Min/Max)	1.0 - 1.5	1.0 - 2.0	1.0 - 2.5	1.0 - 3.0	1.0 - 3.0	1.5 - 3.0	1.5 - 3.0